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Push

D5549-012
Job Sheet 194978



Part No: D5549-012

Job Qty: 1 pcs

Part Name: Fwd Beam Assembly, RH



order 14818

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

010273

Note: D5549 REV.B IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time
110	Small Fab - 1	1 pcs	6/14/19	6/14/19	0.00	0.67	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
120	QC 5	1 pcs	6/14/19	6/14/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Packaging 3-2 - Stock - B4B	1 pcs	6/14/19	6/14/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	

DAS Sign-off
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DAS
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					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	6/14/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	27
					QC 21 - SA - 53	3-69

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Part Op 110 - (Small Fab) 1- Install and Manufacture D2690-13 lanyard. 2- Install D5553-1 and D5554-3 with bolts and quick pin to Descriptions: Aft Beam. Torque nut as per dwg. (see note 8) 3- Install D5550-041 to Aft Beam. Torque nut as per dwg. (see note 9)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-26A	Bolt	8 Ea (8 ea)	110-Small Fab - 1	5133131
AN4-27A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5056385
CBL-1240	Cable	2,8000 ft (2.8 ea)	110-Small Fab - 1	5157330
CBL-460	Loop Sleeve	4 Ea (4 ea)	110-Small Fab - 1	5185052
D5549-1	Fwd Beam	1 pcs (1 ea)	110-Small Fab - 1	5188868
D5550-041	Fwd Outboard Beam Assembly	1 pcs (1 ea)	110-Small Fab - 1	5184159
D5553-1	Bracket	2 pcs (2 ea)	110-Small Fab - 1	5119911
D5554-3	Bracket	1 pcs (1 ea)	110-Small Fab - 1	5036043
MS17984-C625	Pin, Quick Release	2 Ea (2 ea)	110-Small Fab - 1	5158303
MS20002C6	Washer	6 Ea (6 ea)	110-Small Fab - 1	5089343
MS21042L4	Nut	10 Ea (10 ea)	110-Small Fab - 1	5157069
MS21042L6	Nut	6 Ea (6 ea)	110-Small Fab - 1	5182056
MS21250-06026	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5127337
NAS1149D0463J	Washer	20 Ea (20 ea)	110-Small Fab - 1	5158585
NAS1149D0663J	Washer	6 Ea (6 ea)	110-Small Fab - 1	5135105

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN4-26A	8	17	0
	AN4-27A	2	16	0
	CBL-1240	3	461	0
	CBL-460	4	162	0
	D5549-1	1	0	0
	D5550-041	1	0	0
	D5553-1	2	5	0
	D5554-3	1	3	0
	MS17984-C625	2	14	0
	MS20002C6	6	56	0
	MS21042L4	10	3,120	0
	MS21042L6	6	300	0
	MS21250-06026	6	18	0
	NAS1149D0463J	20	4,389	0
	NAS1149D0663J	6	1,130	0

Part Specifications

Specifications could not be found.

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Container No: S188989



Part: D5549-012

Job No: 194978

Serial No/Batch: S188989

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/11/19